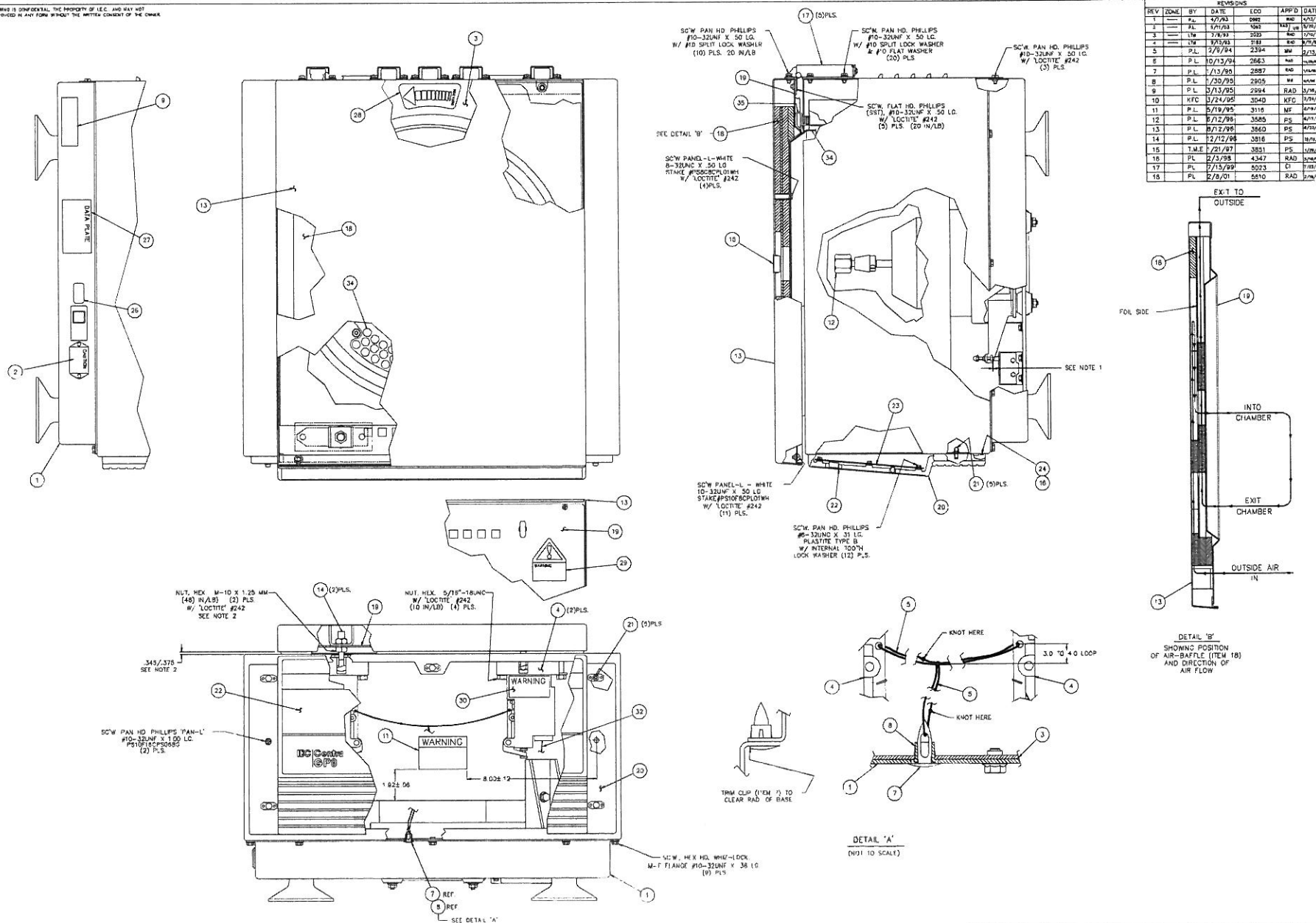


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MATERIAL		PARTS LIST SEE PL 3121 & 5581	
SEE P/L		INTERNATIONAL EQUIP CO.	
FINISH		TITLE	
SEE P/L		ASSEMBLY - GP8	
FINAL ASSY	GP8	UNLESS OTHERWISE SPECIFIED	
NEXT ASSY	USED ON	INTERNATIONAL AIR AFTER EQUIP.	
APPLICATION		BEFORE ALL PIPES & SHARP EDGES	
BY	DATE	FILE NO. & P.	SIZE
L.T.W.	2/21/93	3121	E
CHECKED		SCALE	1/2"
APPROVED	1/22/93	SCALE	1/2"

Tel.: +(781)449-8060 Fax: +(781)455-9749

PARTS LIST		INTERNATIONAL EQUIPMENT CO.					USER DISC 24 MASTER DISC #		PL 3121		REV. 18
TITLE	ASSEMBLY - GP8					PREPARED	LTW	7/21/92	SHEET 1 OF 2		
						CHECKED			INITIAL RELEASE		
						APPROVED	RAD	7/21/92	ECO 0836 DATE: 1/5/93		
						APPLICATION					
REVISION	18	10	11	12	13	14	15	16	17	USED ON NEXT ASSY	
SHEET				DWG		1&2	2	2	2	GP8	FINAL ASSY
ECO NO.	5610	3040	3116	3585	3660	3816	3851	4347	5023		
DATE	2/8/01	3/24/95	5/19/95	6/12/96	8/12/96	12/12/96	1/97	1/98	7/15/99		
BY	P.L.	KFC	P.L.	P.L.	P.L.	P.L.	T.M.E.	P.L.	P.L.		
APPROVED	RAD	KFC	HJR	PS	PS	PS	PS	RAD	RAD		
ITEM QTY	PART NO.		DESCRIPTION							REMARKS	
1	1	65471	ASSEMBLY - BASE								
2	1	49996	LABEL VOLTAGE SELECTION								
3	1	65446	DETAIL ASSEMBLY - CABINET								
4	2	43181-A	LATCH, 'TRUMPH'								
5	4'	COML	POLYESTER 50LB. TEST FISHING LINE								
6											
7	1	COM'L	ARROW CLIP, NYLON							'HEYCO' #0317	
8	1	COM'L	OPEN/CLOSED BUSHING							'HEYCO' #2865	
9											
10	1	65540	KIT, SPARE PARTS (GP8)								
11	1	65598	LABEL, WARNING								
12	1	47114	SHAFT NUT								
13	1	65461A	DETAIL ASSEMBLY - COVER								
14	2	43181-C	STRIKE, LATCH								
15	1	48116	VIEWPORT							'HEYCO' #1312	
16	A/R	COM'L	ADHESIVE, 'PRISM'							'LOCTITE' # 454	
17	5	65479	HINGE								
18	1	65460	DETAIL ASSEMBLY - AIR BAFFLE, COVER								
19	1	65462	LINER, COVER								
20	1	65452	DETAIL ASSEMBLY - BEZEL (TABLE MODEL)								

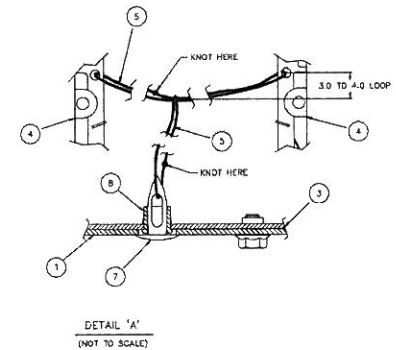
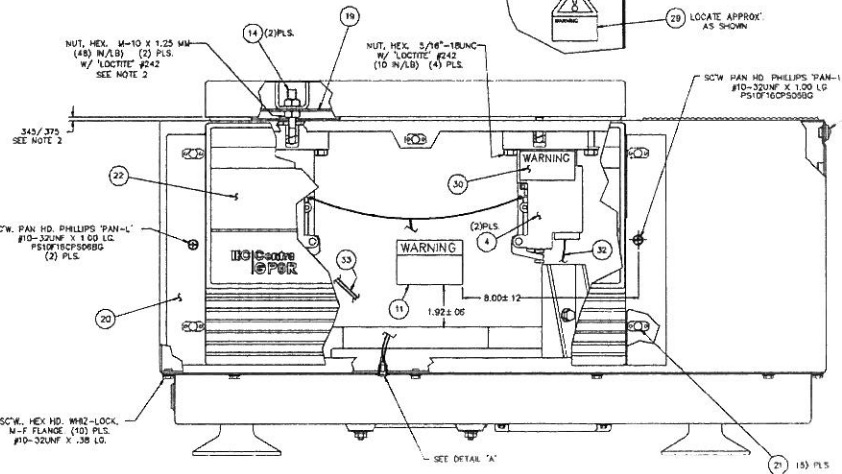
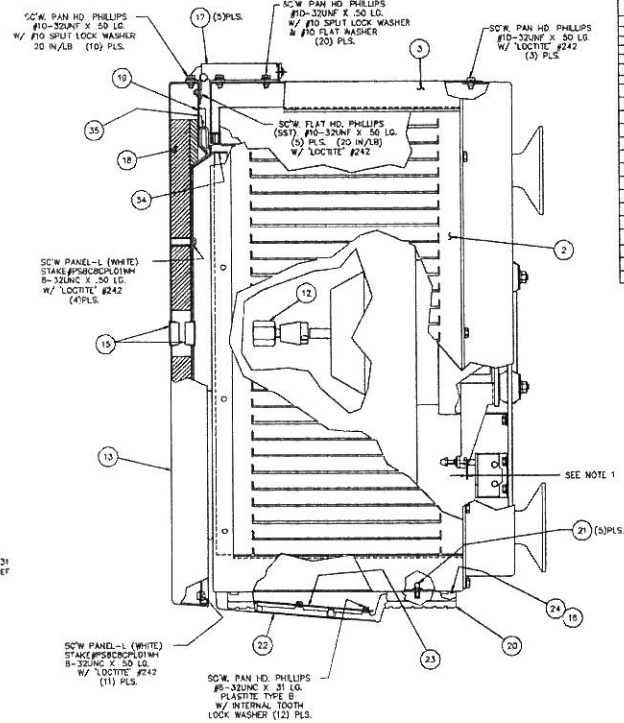
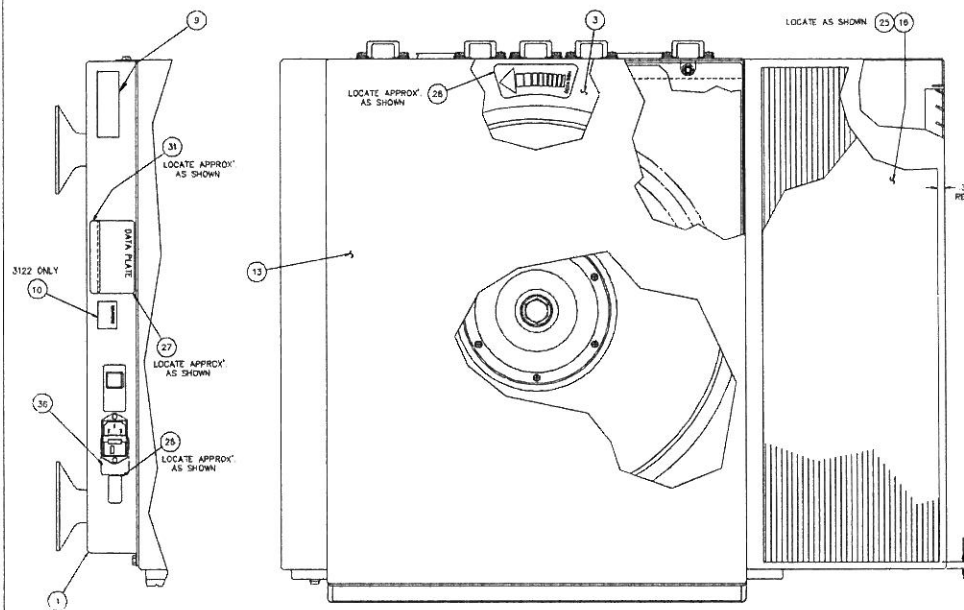
PARTS LIST			INTERNATIONAL EQUIPMENT CO.		PL 3121	REV 18
ITEM	QTY.	PART NO.	DESCRIPTION		SHEET 2 OF 2	REMARKS
21	5	COM'L	BALLSTUD			'TINNERMAN' #P116
22	1	65465	MEMBRANE PANEL			
23	1	44467	ASSEMBLY - PC BOARD			
24	A/R	40003-A	TUBING, 'O'-SEAL (.06 I.D. X .03 WALL)			
25						
26	1	50069	LABEL, FUSE			
27	1	COML	LABEL , DATAPLATE			REF IEC DWG 66001 Y
28	1	48704	LABEL , ROTATION			
29	1	50011	LABEL , CAUTION			
30	1	45996	LABEL , WARNING			
31	—	—	—			—
32	1	50225	WIRING HARNESS, LATCH			
33						
34	1	65571	DEFLECTOR, SHIELD			
35	5.0'	65594	GASKET, COVER			
36						
37						
38						
REF.	—	10846	WIRING DIAGRAM/WIRING SCHEMATIC			
—	1	DM-3121	OWNERS MANUAL			

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PARTS LIST		INTERNATIONAL EQUIPMENT CO.					USER DISC # 6 MASTER DISC #		PL 65471		REV. 18	
TITLE	ASSEMBLY - BASE GP8					PREPARED	LTW	7/9/92	SHEET 1 OF 2			
						CHECKED			INITIAL RELEASE			
						APPROVED	RAD	7/9/92	ECO 0836 DATE: 1/5/93			
REVISION	18	10	11	12	13	14	15	16	17	APPLICATION		
SHEET	---	---	3	---	---	---	---	---	---	USED ON NEXT ASSY		
ECO NO.	6177	3660	3854	4584	4868	5062	5194	5275	5610	GP8 3121		
DATE	9/4/02	8/12/96	2/19/97	6/26/98	2/15/99	2/23/99	11/9/99	2/16/00	2/12/01			
BY	P.L.	P.L.	P.L.	P.L.	P.L.	P.L.	P.L.	P.L.	P.L.			
APPROVED		PS	DVM	CI	RAD	RAD	RAD	RAD	RAD			
ITEM	QTY	PART NO.		DESCRIPTION						REMARKS		
1	1	65449		DETAIL ASSEMBLY - BASE								
2	4	47248		MOUNTING FOOT								
3	1	49548		CHOKE MODIFIED								
4	1	60430-G		RESISTOR								
5	1	65533		AUTOTRANSFORMER								
6	1	62616		LINE FILTER (6 AMPS)								
7	3	COM'L		CABLE ANCHOR, ADHESIVE BACKING						'PANDUIT' #ABM23-A-D		
8	1	65470		ASSEMBLY - MICROSWITCH (IMB.)								
9	1	65485		FAN								
10	4	51053B		ISOLATOR CORE								
12	1	65527		ASSEMBLY - DRIVE								
13	4	65523		FAN MOUNTING CLIP						'COMAIR/ROTRON' #550113		
14	1	D-48060		MOTOR ENCLOSURE								
15	A/R	33065		CHANNEL						#CH-383-6		
16	1	51233-A		DUAL PUSH SWITCH/CIRCUIT BREAKER(10A)								
17	1	49945		POWER ENTRY MODULE								
18	1	43173-B		FUSE DRAWER								
19	2	65442		SUPPORT LEG, CONTAINMENT								
20	1	65560		DETAIL ASSEMBLY - GUARD BOWL/FOAM								

PARTS LIST			INTERNATIONAL EQUIPMENT CO.		PL 65471 SHEET 2 OF 2	REV 18
ITEM	QTY.	PART NO.	DESCRIPTION		REMARKS	
21	1	60611	ASSY CAP			
22	1	42762	DAMPING DONUT			
23	1	48520	ADAPTER, SHAFT			
24	1	48621	CLAMP, SPLIT			
25	1	65522	DETAIL ASSEMBLY - MOTOR BOOT			
26	2	65561	LEG, SUPPORT, CONTAINMENT			
27						
28	1	65508	FAN GUARD		'COMAIR/ROTRON'	
29	1	63013	HEAT SINK, BRAKE RESISTOR		#550481	
30	1	43357	TERMINAL BOARD			
31	3	COM'L	TY-WRAP		'TYTON CORP.' #T1BS	
32	1	50224	WIRING HARNESS, MOTOR/FAN			
33	1	50222	WIRING HARNESS, MOTOR/BRAKE, RESISTOR			
34	1	50223	WIRING HARNESS, LINE, PWR'.			
35	A/R	COM'L	THERMAL COMPOUND		#120-8	
36	1	43329	PLUG, FINISHING		HEYCO #4000	
—	REF	10846	WIRING DIAGRAM /SCHEMATIC			
37	1	65689A	COVER PEM & CB			
38	1	50127	LABEL, PROTECTIVE EARTH GRD SYMBOL			
39	1	50128	LABEL, SECONDARY CHASSIS GRD SYMBOL			
40	8	51053A	WASHER ISOLATOR MOUNT			
41	4	51053C	SILICONE MOUNT			

REVISIONS									
REV	ZONE	BY	DATE	ECO	APPD	DATE	REV	ZONE	BY
1		LW	4/2/93	0000		1/1/94	1		LW
2		PL	5/25/93	1287		6/16/93	2		PL
3		PL	5/27/93	1287		6/16/93	3		LW
4		LW	7/2/93	2623		7/2/93	4		LW
5		PL	7/15/93	2783		7/15/93	5		PL
6		PL	8/19/93	2344		8/19/93	6		PL
7		PL	2/25/94	2374		3/2/94	7		PL
8		PL	5/12/94	2763		5/12/94	8		PL
9		PL	7/13/95	2887		7/13/95	9		PL
10		PL	1/30/95	2905		1/30/95	10		PL
11		PL	2/2/95	2908		2/2/95	11		PL
12		PL	3/14/95	2931		3/14/95	12		PL
13		KFC	5/24/95	3240		5/24/95	13		KFC
14		PL	5/22/95	3118		5/22/95	14		PL
15		PL	5/21/95	3260		5/21/95	15		PL
16		PL	6/1/95	3408		6/1/95	16		PL
17		PL	6/12/95	3585		6/12/95	17		PL
18		PL	9/14/95	3640		9/14/95	18		PL
19		T.M.E.	1/21/97	5851		1/21/97	19		T.M.E.
20		PL	2/2/98	4347		2/2/98	20		PL
21		PL	7/15/99	5023		7/15/99	21		PL
22		PL	2/8/01	5610		2/8/01	22		PL



NOTES:

- 1 - SET THE GAP BETWEEN THE MICROSWITCH & HEAD OF SCREW AT .030 (USE SPARE SHIM)
- 2 - .345/.375 GAP BETWEEN BOTTOM EDGE OF COVER & TOP OF CABINET TO BE SET WHEN ATTACHING COVER TO CABINET. ADJUST BY MOVING HINGES UP OR DOWN.

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MATERIAL:		PARTS LIST SEE PL. 3125	
FINISH:		INTERNATIONAL EQUIP. CO.	
FINAL ASSY. GPB(R) (GM)		TITLE:	
FINAL ASSY. GPB(R) (V)		ASSEMBLY - GPB(R) (Hi-V)	
NEXT ASSY. USED ON		& REF. FOR GPB(R) (GM)	
APPLICATION		FILE NO. #	
BY DATE		SIZE	
DRAWN LW 1/7/93		E 3125	
CHECKED		REV	
APPROVED		22	
SCALE: HALF		PLOT A" 1"=2" SHEET 1 OF 1	

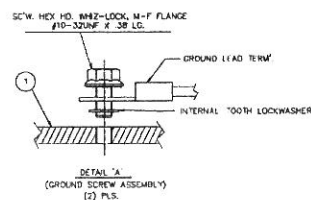
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PARTS LIST		INTERNATIONAL EQUIPMENT CO.						DISK # 42		3122		REV.
										REF DWG. 3125		22
TITLE		ASSEMBLY - GP8R (DOM)						PREPARED		LTW		1/12/93
								CHECKED				INITIAL RELEASE
								APPROVED		RAD		1/2/93
												ECO 0836 DATE
REVISION		18	19	20	21	22	14	15	16	17	APPLICATION	
SHEET		1	1	2				1	1	1	USED ON	
ECO NO.		3851	3881	4340	4868	5610	3116	3260	3456	3660	GP8R (DOM)	
DATE		1/95	2/13/97	2/27/98	2/22/99	2/8/01	5/25/95	9/21/95	3/13/96	8/96	FINAL ASS'Y.	
BY		T.M.E.	P.L.	T.M.E.	P.L.	P.L.	P.L.	P.L.	P.L.	P.L.		
APPROVED		PS	PS	RAD	RAD	RAD	HJR	RAD	JAB	PS		
ITEM	QTY	PART NO.		DESCRIPTION								REMARKS
1	1	65473		ASSEMBLY - BASE								
2	1	65466A		ACCESS PANEL, CABINET								
3	1	65509		DETAIL ASSEMBLY - CABINET								
4	2	43181-A		LATCH, 'TRUMPH'								
5	4'	COML		POLYESTER 50LB. TEST FISHING LINE								
6	—											
7	1	COM'L		ARROW CLIP, NYLON								'HEYCO' #0317
8	1	COM'L		OPEN/CLOSED BUSHING								'HEYCO' #2865
9	—											
10	—											
11	1	65598		LABEL, WARNING								
12	1	47114		SHAFT NUT								
13	1	65461A		DETAIL ASSEMBLY - COVER								
14	2	43181-C		STRIKE, LATCH								
15	—											
16	—											
17	5	65479		HINGE								
18	1	50093		FOAM DISC, COVER								
19	1	65518		LINER, COVER								
20	1	65452		DETAIL ASSEMBLY - BEZEL (TABLE MODEL)								

PARTS LIST		INTERNATIONAL EQUIPMENT CO.						PL 3122		REV
								SHEET 2 OF 2		22
ITEM	QTY	PART NO.		DESCRIPTION				REMARKS		
21	9	COM'L		BALLSTUD				'TINNERMAN' #P116		
22	1	65464		MEMBRANE PANEL						
23	1	44465		ASSEMBLY - PC BOARD						
24	7'	40003-A		TUBING, 'O'-SEAL (.06 I.D. X .03 WALL)						
25	1	27222		MAT, RUBBER						
26	—									
27	1	COML		LABEL, DATAPLATE				REF. DWG. C-66001W		
28	1	48704		LABEL, ROTATION						
29	1	50011		LABEL, CAUTION						
30	1	45996		LABEL, CAUTION						
31	1	66009		LABEL, REFRIGERATION						
32	1	50225		WIRING HARNESS, LATCH						
33	1	50120		WIRING HARNESS, P.C. BD./POWER						
34	1	65572		DEFLECTOR, SHIELD						
35	5.0'	65594		GASKET, COVER						
36	—									
37	—									
38	—									
REF.	—	10844		WIRING DIAGRAM/WIRING SCHEMATIC						
—	1	QM-3121		OWNER'S MANUAL						
—	1	65542		KIT, SPARE PARTS						

NOTES:

- 1- USE SCREW SHOWN IN PLACE OF THE SCREW SUPPLIED WITH THE CLAMP (ITEM 24).
- 2- INSTALL THE DONUT (ITEM 22) SO THAT THE MOTOR LEADS PASS THRU THE DONUT OPENING.
- 3- APPLY THERMAL COMPOUND (ITEM 40), BETWEEN HEAT SINK (ITEM 29) AND RESISTOR (ITEM 4).
- 4- ATTACH (ITEMS 36) TO COMPRESSOR LEADS. CRIMP PER MANUFACTURERS SPECIFICATIONS.



REVIEWS						
REV	ZONE	BY	DATE	ECO	APP'D	DATE
0	17B	P.L.	1/4/93	0208	Rad	1/14/93
1	17B	P.L.	6/26/93	0208	Rad	7/1/93
2	17B	P.L.	7/27/93	0208	Rad	8/1/93
3	P.L.	P.L.	6/21/93	0503	Rad	6/21/93
4	17B	P.L.	6/26/93	0503	Rad	6/26/93
5	17B	P.L.	8/4/93	3003	Rad	8/4/93
6	17B	P.L.	7/23/93	3003	Rad	7/23/93
7	17B	P.L.	7/23/93	3003	Rad	7/23/93
8	P.L.	P.L.	10/27/93	2232	Rad	10/27/93
9	P.L.	P.L.	1/6/94	2134	Rad	1/6/94
10	P.L.	P.L.	2/12/94	2442	Rad	2/12/94
11	P.L.	P.L.	2/10/95	2021	Rad	2/10/95
12	P.L.	P.L.	4/13/95	3785	RAD	4/13/95
13	P.L.	P.L.	3/14/96	3456	RAD	3/14/96
14	P.L.	P.L.	3/14/96	3456	RAD	3/14/96
15	P.L.	P.L.	7/18/97	4584	DOM	7/18/97
16	P.L.	P.L.	7/27/97	4584	DOM	7/27/97
17	P.L.	P.L.	5/29/98	4584	RAD	5/29/98
18	P.L.	P.L.	7/27/99	4999	RAD	7/27/99
19	P.L.	P.L.	7/18/2001	5076	RAD	7/18/2001
20	P.L.	P.L.	2/3/2001	5603	RAD	2/3/2001
21	P.L.	P.L.	2/1/02	6010	RAD	2/1/02

[illegible]

[illegible]

PARTS LIST		INTERNATIONAL EQUIPMENT CO.						USER DISC # 32 MASTER DISC #			PL 65473 RF. DWG. 50083	REV. 13
TITLE	ASSEMBLY - BASE GPBR (DOM.)						PREPARED	LTW	1/12/93	SHEET 1 OF 3	INITIAL RELEASE ECO 0836 DATE: 1/12/93	
							CHECKED					
							APPROVED	RAD	1/12/93			
REVISION	9	10	11	12	13	5	6	7	8	APPLICATION		
SHEET	3057	3660	4868	5610	5905	2124	2183	2442	2904	USED ON	NEXT ASSY	
ECO NO.	3057	3660	4868	5610	5905	2124	2183	2442	2904	GPBR(DOM.)	3122	
DATE	4/13/95	8/13/96	2/1/99	2/12/01	8/8/01	7/26/93	9/8/93	4/6/94	2/22/95			
BY	P.L.	PL	P.L.	P.L.	P.L.	LTW	LTW	PL	TME			
APPROVED	RAD	PL	RAD	RAD	RAD	RAD	RAD	RAD	RAD			
ITEM	QTY	PART NO.				DESCRIPTION					REMARKS	
1	1	65507				DETAIL ASSEMBLY - BASE						
2	4	47248				MOUNTING FOOT						
3	1	49548				CHOKE MODIFIED						
4	1	60430-G				RESISTOR						
5												
6	1	62607				LINE FILTER (20 AMPS)					(NOT USED)	
7	4	COM'L.				CABLE ANCHOR, ADHESIVE BACKING					'PANDUIT' #ABM23-A-D	
8	1	65470				ASSEMBLY - MICROSWITCH (IMB')						
9	1	65485				FAN						
10	4	51053B				ISOLATOR CORE						
12	1	65527				ASSEMBLY - DRIVE						
13	4	65523				FAN MOUNTING CLIP					'COMAIR/ROTRON' #550113	
14	1	48060				MOTOR ENCLOSURE						
15	A/R	33065				CHANNEL					#CH-383-6	
16	1	62718-B				DUAL CIRCUIT BREAKER (15 AMP.)						
17	1	50802				POWER ENTRY MODULE						
18	1	50803				MOUNTING PLATE						
19	2	65442				SUPPORT LEG, CONTAINMENT						
20	1	50088				ASSEMBLY - GUARD BOWL/EVAPORATOR						

PARTS LIST			INTERNATIONAL EQUIPMENT CO.	PL 65473	REV 13
ITEM	QTY.	PART NO.	DESCRIPTION	SHEET 2 OF 3	
				REMARKS	
21					
22	1	42762	DAMPING DONUT		
23	1	48620	ADAPTER, SHAFT		
24	1	48621	CLAMP, SPLIT		
25	1	65522	DETAIL ASSEMBLY - MOTOR BOOT		
26	2	65561	LEG SUPPORT, CONTAINMENT		
27					
28	1	65508	FAN GUARD		'COMAIR/ROTRON' #550481
29	1	63013	HEAT SINK, BRAKE RESISTOR		
30	1	43357	TERMINAL BOARD		
31	4	COM'L	TY-WRAP		'TYTON CORP' #T18S
32	1	50229	WIRING HARNESS, COMPRESSOR/FAN		
33	1	50222	WIRING HARNESS, MOTOR/BRAKE, RESISTOR		
34	1	50121	WIRING HARNESS, LINE, PWR'		
35	1	65478	GROUND LEAD, COMPRESSOR		
36	2	COM'L	TERMINAL, FASTON, .250 X .032, 16-14 AWG		'AMP' #3-350B19-2 'AMP' #3-350820-2
37	1	49963	CONDENSING UNIT (R-22) 120V.		
38	29"	33432	INSULATION, 'ARMAFLEX' 3/8 I.D. X 3/8 WALL		'ARMSTRONG' # 21/2B
39	1	65733	GP8R/3000 SUCTION LINE		
40	A/R	COM'L	THERMAL COMPOUND		#120-8

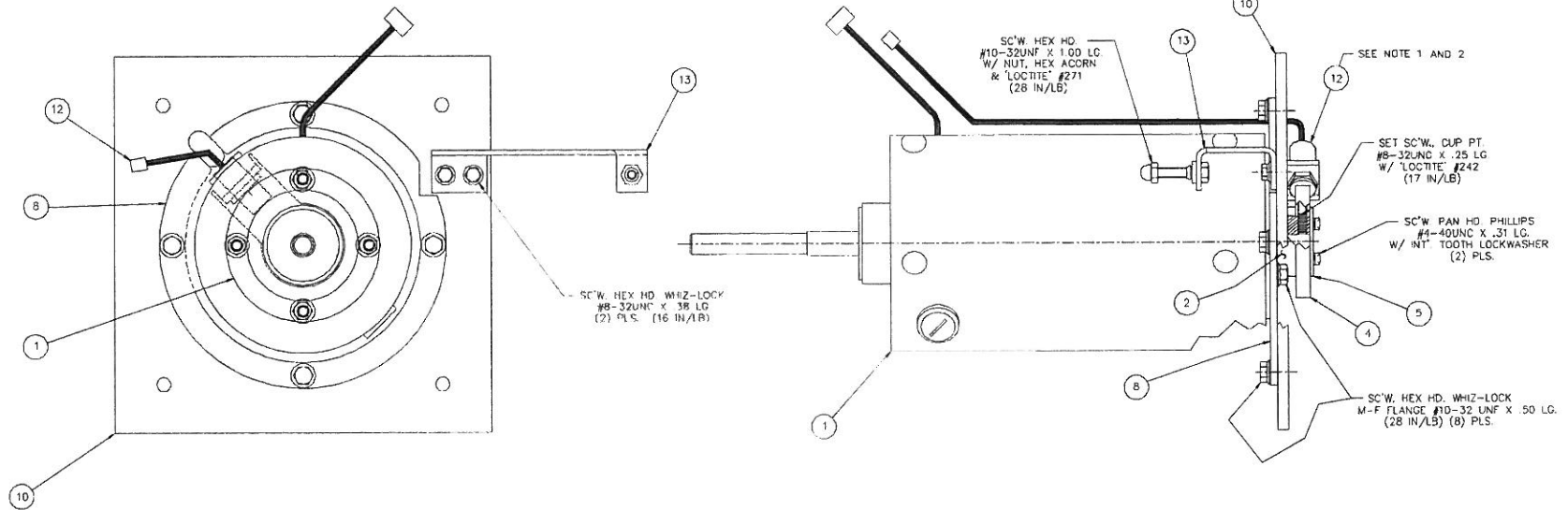
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PARTS LIST		INTERNATIONAL EQUIPMENT CO.				USER DISC # 24 MASTER DISC #		PL 50085		REV 21	
TITLE	ASSEMBLY - BASE GPBR (HI-V)						PREPARED	LTW	1/4/93		SHEET 1 OF 3
							CHECKED				INITIAL RELEASE
							APPROVED				ECO 0836 DATE: 1/6/93
REVISION	19	20	21	13	14	15	16	17	18	APPLICATION	
SHEET	1	2				3		1-3		USED ON NEXT ASSY	
ECO NO	5610	6053	6177	3456	3660	3864	4594	4868	5275	GPBR(HI-V) 3125	
DATE	2/9/01	2/1/02	9/11/02	3/14/96	8/14/96	2/19/97	8/29/98	2/17/99	2/16/00		
BY	P.L.	P.L.	P.L.	P.L.	P.L.	PL	PL	P.L.	P.L.		
APPROVED	RAD	RAD		JAB	PS	DMM	CL	RAD			
ITEM	QTY	PART NO.		DESCRIPTION						REMARKS	
1	1	65507		DETAIL ASSEMBLY - BASE							
2	4	47248		MOUNTING FOOT							
3	1	49548		CHOKE MODIFIED							
4	1	60430-G		RESISTOR							
5	1	65533-A		AUTOTRANSFORMER							
6	1	62612		LINE FILTER (6 AMP-50/60 HZ)							
7	4	COWL		CABLE ANCHOR, ADHESIVE BACKING						PANDUIT #ABM23-A-D	
8	1	65470		ASSEMBLY - MICROSWITCH (IMB.)							
9	1	65485		FAN							
10	4	51053B		ISOLATOR CORE							
12	1	65527		ASSEMBLY - DRIVE							
13	4	65523		FAN MOUNTING CLIP						'COMAIR/ROTRON' #550113	
14	1	D-48060		MOTOR ENCLOSURE							
15	A/R	33065		CHANNEL						#CH-383-6	
16	1	51233-A		DUAL PUSH SWITCH/CIRCUIT BREAKER (10A)							
17	1	49945		POWER ENTRY MODULE							
18	1	43173-K		FUSE DRAWER							
19	2	65442		SUPPORT LEG, CONTAINMENT							
20	1	5008A		ASSM'Y - GUARD ROWL/ EVAPORATOR							

PARTS LIST			INTERNATIONAL EQUIPMENT CO.	PL 50085 SHEET 2 OF 3	REV 21
ITEM	QTY.	PART NO.	DESCRIPTION	REMARKS	
21	1	60611	ASSY CAP		
22	1	42762	DAMPING DONUT		
23	1	48620	ADAPTER, SHAFT		
24	1	48621	CLAMP, SPLIT		
25	1	65522	DETAIL ASSEMBLY - MOTOR BOOT		
26	2	65561	LEG SUPPORT, CONTAINMENT		
27	—				(NOT USED)
28	1	65508	FAN GUARD		'COMAIR/ROTRON' #550481
29	1	63013	HEAT SINK, BRAKE RESISTOR		
30	1	43357	TERMINAL BOARD		
31	4	COM'L.	TY-WRAP		TYTON CORP." #118S
32	1	50311	WIRING HARNESS, COMPRESSOR/FAN		
33	1	50222	WIRING HARNESS, MOTOR/BRAKE, RESISTOR		
34	1	50252	WIRING HARNESS, LINE, PWR'		
35	1	65478	GROUND LEAD, COMPRESSOR		
36	2	COM'L.	TERMINAL, FASTON, .250 X .032 16-14 AWG		'AMP' #3-350819-2 'AMP' #3-350820-2
37	1	65595	CONDENSING UNIT (R-22) 230V		
38	29"	33432	INSULATION, 'ARMAFLEX' 3/8 I.D. X 3/8 WALL		'ARMSTRONG' # 21/2B
39	1	65733	GPBR/3000 SUCTION LINE		
40	A/R	COM'L.	THERMAL COMPOUND		#120-8

THIS DRAWING IS CONFIDENTIAL, THE PROPERTY OF I.E.C., AND MAY NOT
BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN CONSENT OF THE OWNER.

REVISIONS						
REV	ZONE	BY	DATE	ECO	APP'D	DATE
0	---	LTW	9/24/92	RELEASED	RAD	9/29/92
1	---	LTW	10/30/92	0500-A	RAD	11/2/92
2	---	P.L.	5/20/93	1052	RAD	5/21/93
3	---	LTW	8/2/93	2131	RAD	8/4/93
4	---	LTW	8/31/93	2154	RAD	9/7/93
5	---	P.L.	2/28/93	2337	RAD	2/28/93
6	---	HJR	11/20/97	4314	RAD	12/23/97
7	---	LTW	3/24/98	4981	RAD	4/2/98

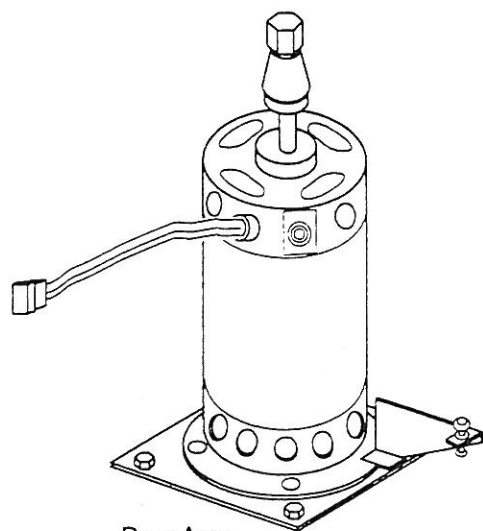


NOTES:

1.-SET GAP BETWEEN SENSOR (ITEM 13), & MAGNETIC ROTOR (ITEM 4),
AT .030-.070.

2.-SENSOR WIRES TO EXIT WITH WIRES ON THE "PLATE SIDE".

65471	GPB	MATERIAL	SEE P/L	SEE PARTS LIST	65527
65473	GPBK(DOM.)	FINISH:	SEE P/L	INTERNATIONAL EQUIPMENT CO.	
65556	GPBK(HI-V)	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. DIMENSIONS ARE AFTER FINISH. REMOVE ALL BURRS & SHARP EDGES. SURFACE QUALITY: ✓		TITLE	
65551	GPBK			ASSEMBLY - DRIVE	
65549	GPBK(DOM.)			FILE DISC #	
50085	GPBK(HI-V)			SIZE	
NEXT ASSY USED ON		APPLICATION		DRAWING NO	
BY		DATE		REV.	
DRAWN		6/26/92		18	
CHECKED		2 PLACE DEC		D	
APPROVED		11/2/92		65527	
		3 PLACE DEC		7	
		ANGLES		MASTER	
		± .005		SCALE: FULL	
		± 1/2		SHEET 1 OF 1	



DRIVE ASSY
65527

